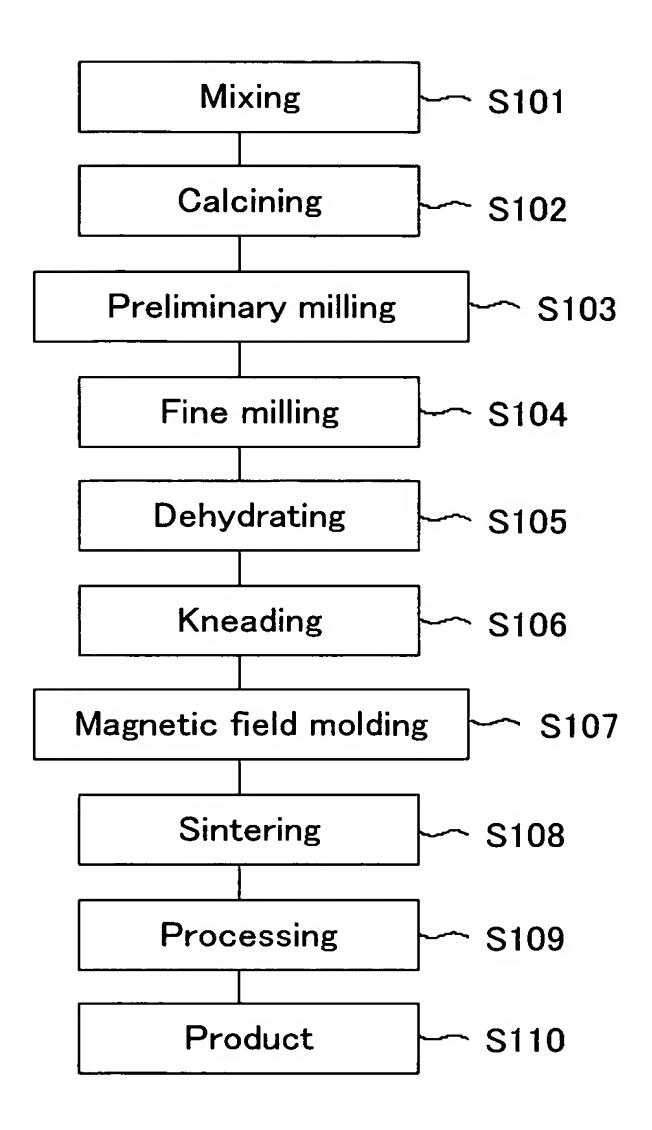
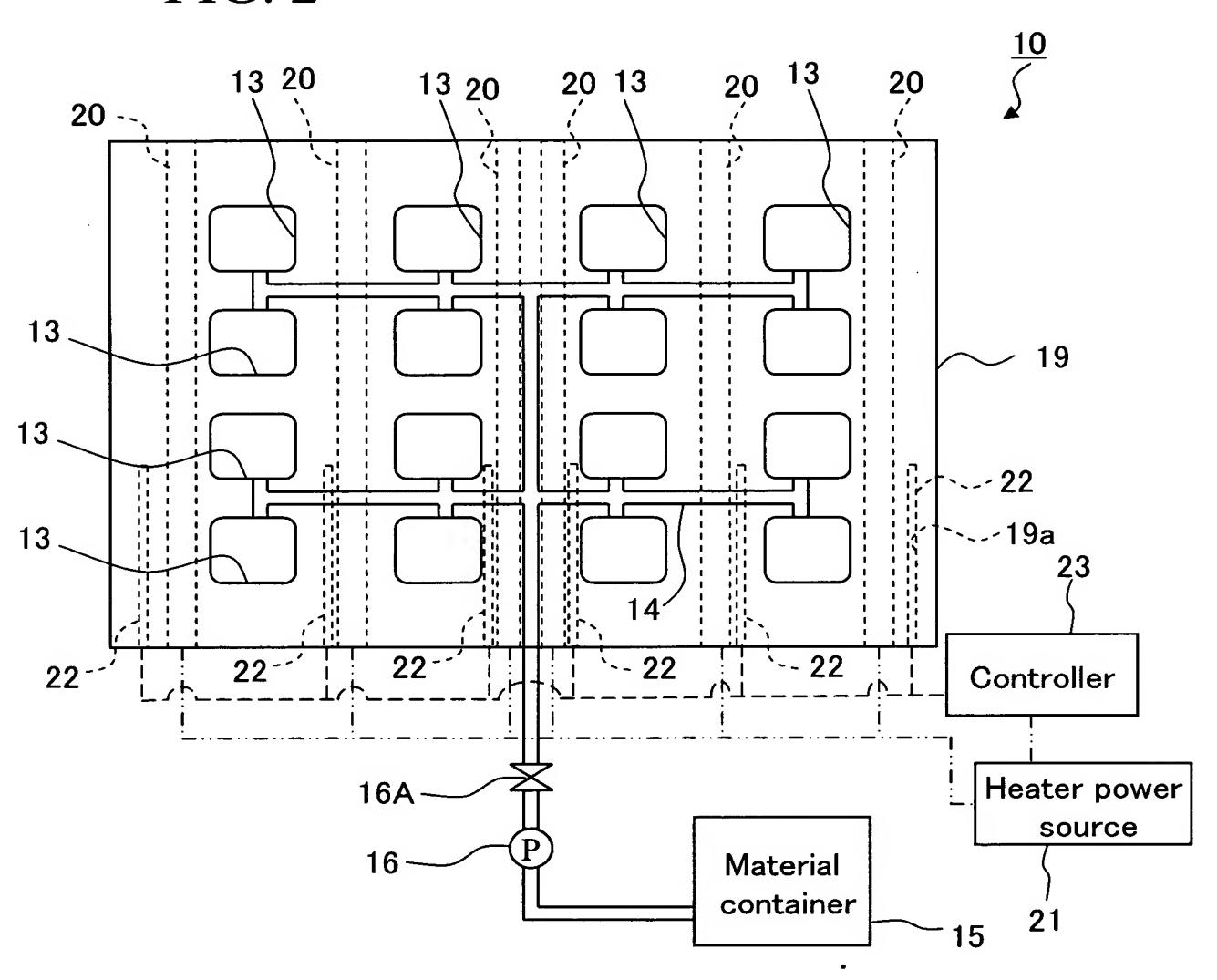
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FIG. 1



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FIG. 2



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FIG. 3

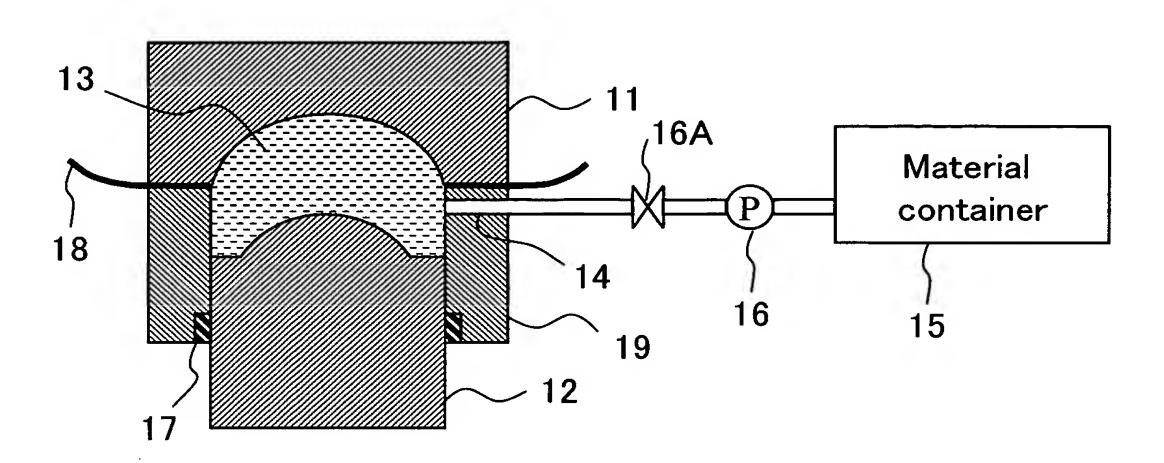
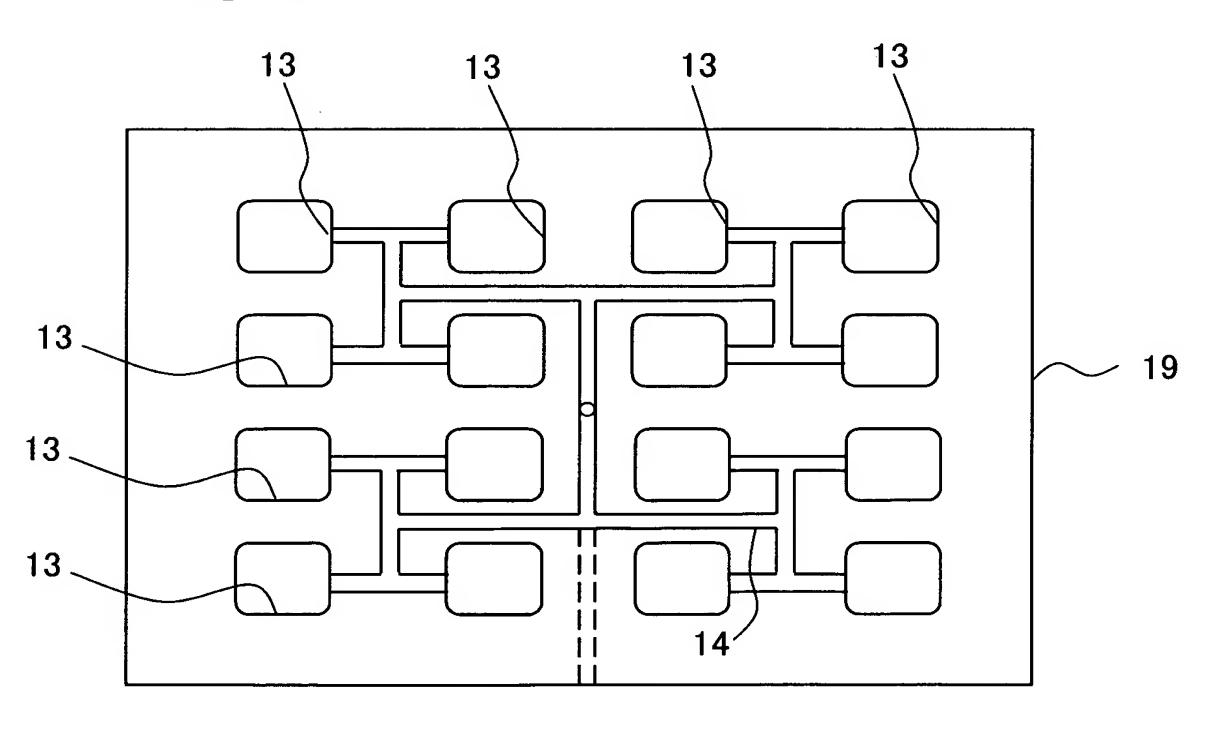
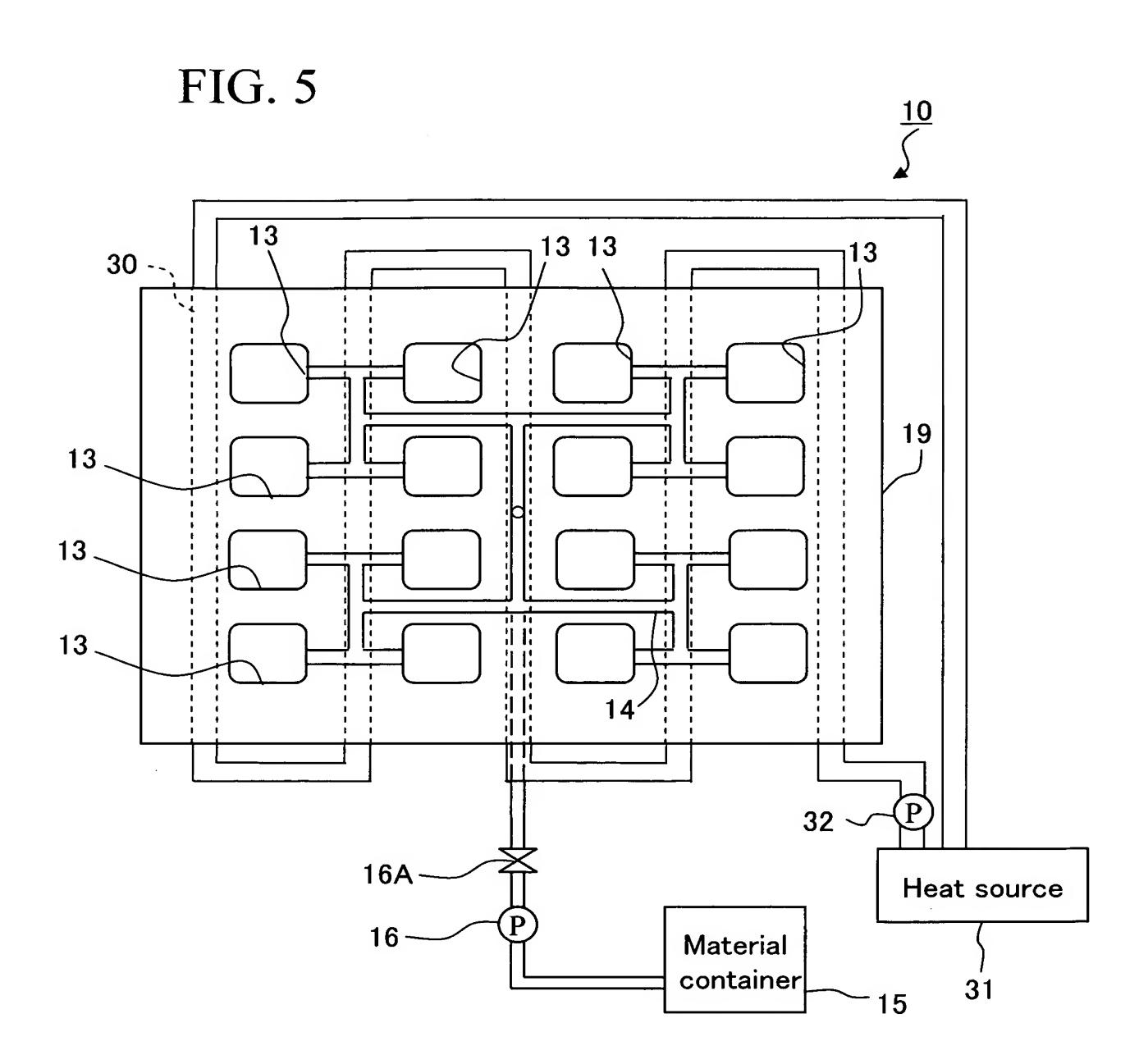


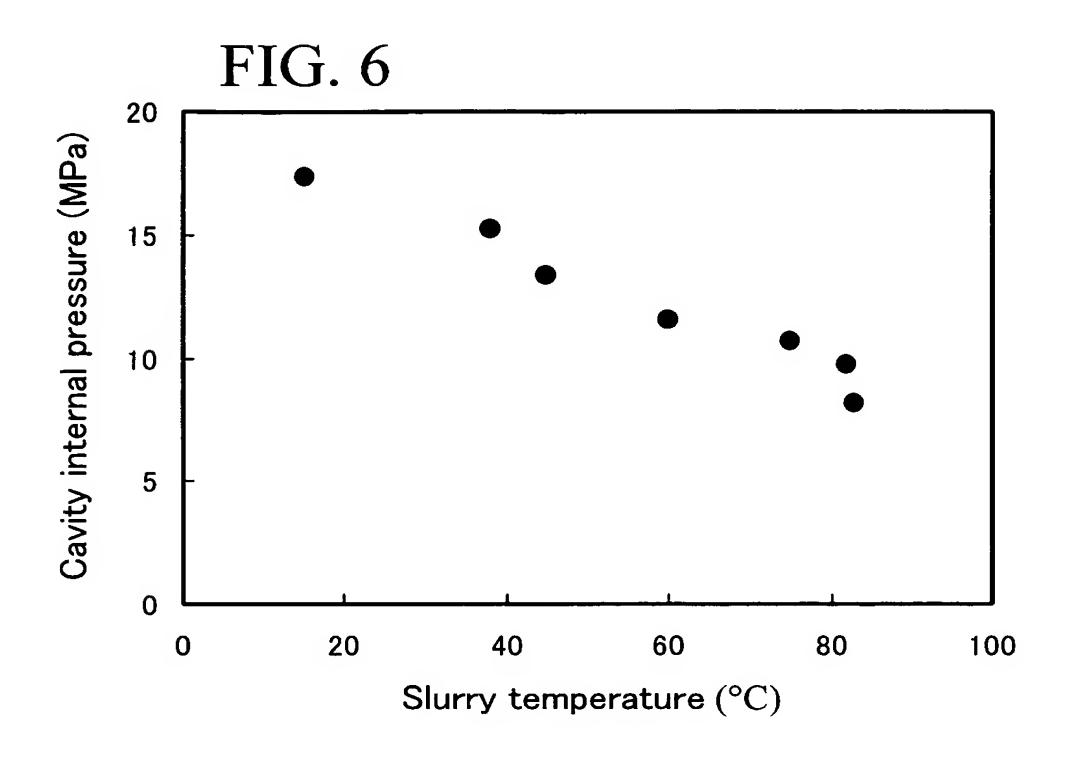
FIG. 4

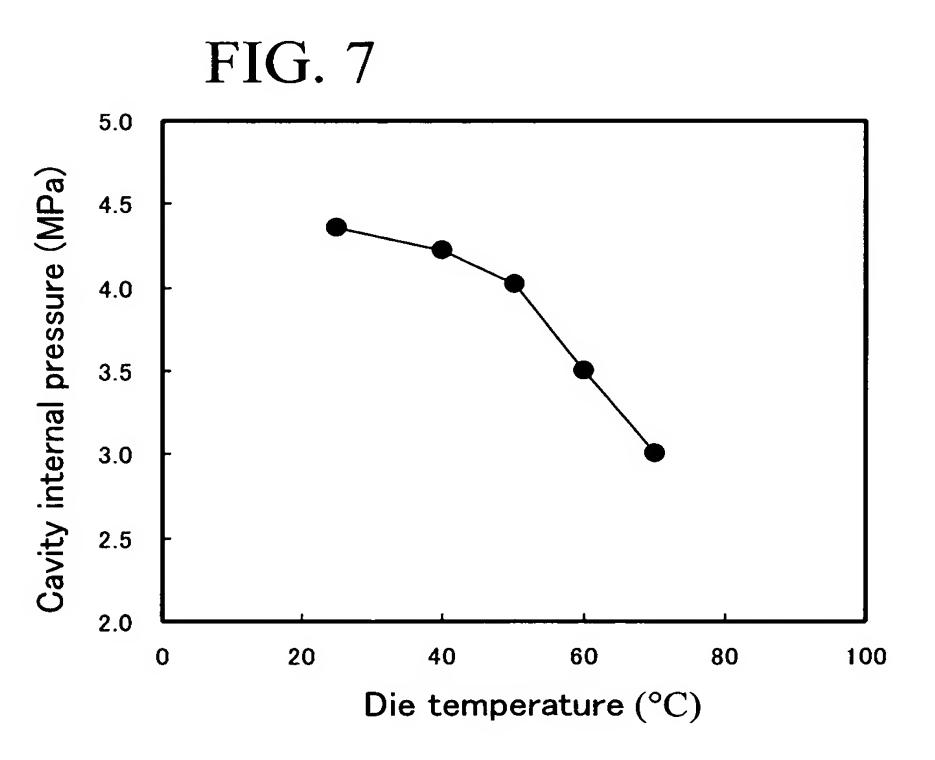


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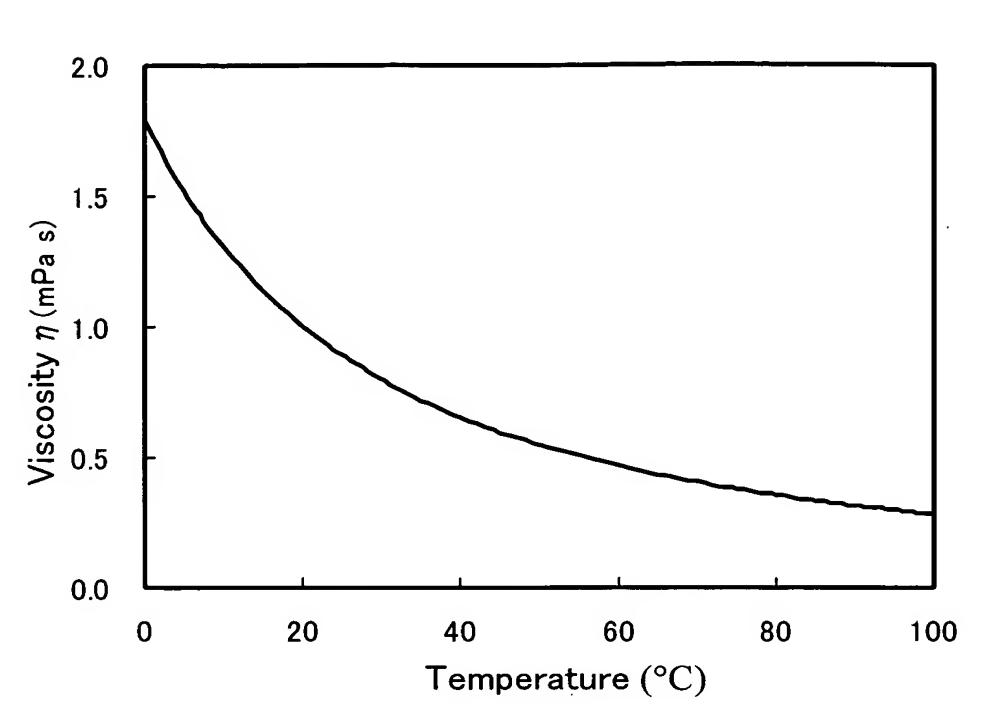
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FIG. 8



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FIG. 9

	Die temperature [°C]	Slurry temperatureT2 in the cavity [°C]	Cavity internal pressure [MPa]
EXAMPLE 1	50	43	12
EXAMPLE 2	60	49	11
EXAMPLE 3	100	85	8

	Slurry temperature before injected into die [°C]	Slurry temperatureT2 in the cavity [°C]	Cavity internal pressure [MPa]
COMPARATIVE EXAMPLE 1	21	21	14.7
COMPARATIVE EXAMPLE 2	50	24	14.5
COMPARATIVE EXAMPLE 3	70	30	14.0

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FIG. 10

